



For more than 60 years, Kelchner has been the industry leader in civil construction.

We've grown to become one of the **top 20** largest civil construction firms in the country.*

*According to a survey by ENR (Engineering News-Record)

We deliver the fastest, most reliable and safest work, every time. That's how we define high performance, in our everyday business, for every project we complete.





The KELCHNER Difference

FAST | RIGHT | SAFE

It's **our people** who truly define us. Start to finish, we operate as a team, bringing an unprecedented level of dedication and attention to detail to every project.

Jobs get completed correctly and safely the first time, on time.



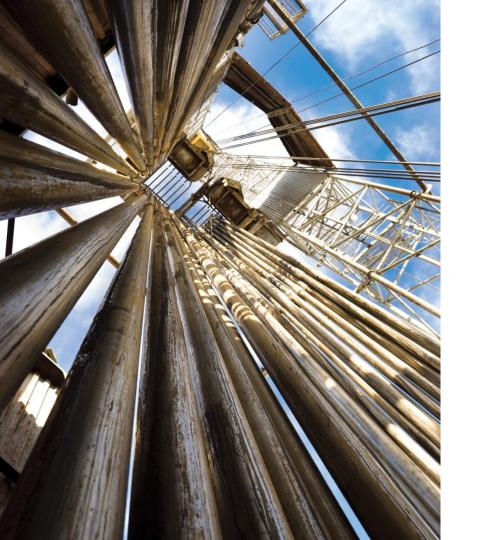
Energy Services

Our high-performance culture means hands-on expertise from a leader in the industry.

When it comes to providing a full spectrum of Oil and Gas Field services, our commitment and experience are unmatched.



Completed well pad prior to mobilizing the drill rig, December 11th, 2011



Energy Field Services

- Well Pad Construction
- Impoundment Construction
- Soil Stabilization for Well Pads
- Full-Depth Reclamation (FDR)
- Roadway Construction & Maintenance
- Underground Utilities, Drainage & Piping
- Roustabout Services

FAST | RIGHT | SAFE

Pre- Planning

Because of the short durations and often accelerated schedules, preplanning is crucial.

- Pre-Bid Site Visits
- Pre-Construction Investigation
- Transition
- Communication

Pre-Bid Site Visits

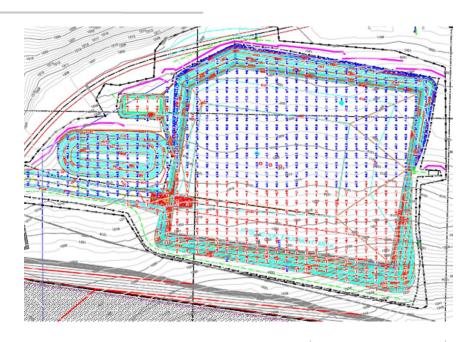
- No different than any other civil site, having a good understanding of the proposed scope can not be fully grasped without a visit to the site.
- At this point, it is imperative that the contractor begins to visualize the pad construction and develop a strategy to accomplish this goal Fast, Right, and Safe.
- In most cases, a soils report has not been completed. Contractors must rely on their instincts and experience.

Pre- Construction Topo

- Once a project is awarded, Kelchner takes a physical survey of the site to establish a true existing grade.
- This will eliminate inaccurate data due to old topographic maps or false information produced by aerial topographic survey.
- Kelchner then takes this information and analyzes the difference in per plan existing grade and actual existing grade.
- Once the analysis is complete, quantities are adjusted and that information is passed along to the project manager and the crew.



Pre- Construction Topo



Well Pad and Lease Road Construction

- Erosion and Sediment Control
- Stripping Topsoil
- Fill and Compaction
- Soil Stabilization
- Finish Work
- CONSTANT COMMUNICATION





Lease Roads

- Lease roads can make or break a site
- A structurally sound lease road will allow uninterrupted site access during construction, production and completion.
- Well pads are relatively consistent in size and shape.
- The only consistency in a lease road is the width. After that, all bets are off!



Well Pads

- Though each well pad is unique, most have a certain amount of similar characteristics.
- Most are rectangular is shape and are relatively flat.
- What is beneath that rectangle is what challenges contractors every day.
 - Rock
 - Mud
 - Sand
 - Water





Well Pads- Rock





FAST | **RIGHT** | SAFE

Well Pads- Mud



FAST | **RIGHT** | SAFE

Well Pads- Water



Erosion and Sediment Control

Wetland Protection

Filter Sock

Sediment Traps



Stripping Topsoil

- Varying depths of topsoil are found on every site
- Some sites have significantly different topsoil depths from one side of the site to the other
- Adaptability and good communication enable us to modify our game plan and adjust to differing site conditions
- Preconstruction investigation (i.e. test pits) aid Kelchner in recognizing unforeseen conditions.



Place Fill and Compaction

Literally, the foundation of every well pad. We take this stage very serious!



Pad Completion

Finally, a site is stabilized using seed and mulch.





Pad Completion

The use of GPS guided equipment allows us to place stone fast and efficient.



Stabilizing a well pad can provide two primary functions

- Remediation treatment to in situ soils that are producing an undesirable subgrade
- Value Engineering application to strengthen the subgrade to reduce Current Construction Costs as well as Lifecycle Construction Costs.

Mechanical Modification using shot rock to stabilize a saturated subgrade.

Rig would arrive within 24 hours of this photo being taken.



In addition to Mechanical Modification, Kelchner also performs Chemical Modification through Lime and Cement Stabilization.

Pictured is a site prior to Cement Stabilization.



FAST **RIGHT** SAFE

During Stabilization



After Stabilization



FAST | RIGHT | SAFE

Challenges

- Rigs won't wait!
- Sometimes this calls for an accelerated schedule with extended working hours.
- It is our priority to complete well pad FAST, RIGHT, and SAFE
- We will do whatever it takes to simultaneously achieve all three.

Challenges – Added Resources

Kelchner will often add additional resources on a project to meet or exceed the client's schedule.



Challenges – Added Shifts

When a site can not support additional resources, extended working hours might be appropriate.



We think safe – therefore we work safe.

Safety is more than a promise – it's our way of life:

- Ongoing education programs
- Mandatory training sessions
- On-site implementation

It's simple. A productive, cost-efficient project is a 100% safe project.







Committed to communication – from start to finish.

Constant, comprehensive communication throughout any project – clients are consistently updated on the work we are performing.

- Entire Chain Conversations both up and down the line across the entire project hierarchy
- **Standard Procedure** Ongoing, thorough communication is standard procedure
- Weekly Updates Written updates provided weekly by our Project Management staff

Contractor and employees are committed to producing a quality product in an efficient manner with safety being first and foremost... performs above and beyond their scope... always responsive.

Contractor is extremely reliable... a valuable asset to the site.

FAST | RIGHT | SAFE

That's our promise.

Recent Contractor review: 3.99 out of 4

Kelchner was ranked **No. 1** of **300+** contractors performing work on this \$2B+ project for **four straight quarterly reviews.**

KELCHNER









Headquarters:

Springboro, OH

Regional Offices:

Carrollton, OH, Alva, OK & Clarkesville, TN