



## 2020 TCC-ACIT Industry Awards

2020 has been a remarkable year that has disrupted our lives in so many ways. One of these disruptions is the forced cancellation of our 2020 EHS Seminar and our 2020 Awards Banquet. While we were forced to cancel our Awards Banquet, we are not thwarted in our efforts to recognize our members for excellent safety performance, caring for Texas, and support for our industry.

Our award committees have completed their judging and we are honored to recognize the winners of our 2020 TCC-ACIT Awards. Our winners have been notified and will be receiving their awards soon. Our top award winners will also be recognized in BIC Magazine and on BIC's social media.

### **CARING FOR TEXAS AWARDS**

The Caring for Texas Awards were adopted by the TCC Board of Directors in 1998, and the awards program is administered by our TCC Outreach Committee.

The Outreach Committee is made up of member company volunteers who are dedicated to community outreach and educating the public about the importance of the chemical industry, and our industry's commitment to our communities and environmental stewardship.

The objective of the TCC Caring for Texas awards program is to promote continuous improvement by the chemical industry relative to their performance in community awareness, emergency response, security and pollution prevention. The program provides recognition for member facilities that, during the previous calendar year, have achieved exemplary results and demonstrated a strong commitment to their employees and their community. We also invite members from our local Community Advisory Panels to serve as judges for the Caring for Texas Awards.

Here are the winners of our 2020 Caring for Texas Awards by category:

#### **Group One (Company sites with 1 to 60 employees)**

**Chevron Phillips Chemical, Drilling Specialties - Alamo Plant - Conroe**

**INEOS Oligomers - La Porte PAO**

**Kuraray America Elastomers - Pasadena**

**Nouryon Surface Chemistry - Fort Worth**

**OXEA Bishop – Bay City**

**OxyChem – Dallas Silicates**

**Pure Salt Baytown - Mont Belvieu**

**Group Two** (Company sites with 61 to 200 employees)

Air Liquide Large Industries US LP – Bayport Complex  
ChampionX – Sugar Land  
ChampionX – Odessa Plant  
Chevron Phillips Chemical - Kingwood Research and Technology Center  
Dow Chemical Company – Bayport Operations  
Eastman Chemical – Texas City Operations  
Kuraray America EVAL - Pasadena  
Lubrizol Corporation – Bayport  
Noltex – La Porte  
Nouryon – Houston  
Nouryon Functional Chemicals - Battleground Site - La Porte  
Oxy Vinyls – La Porte VCM Plant  
Oxy Vinyls – Pasadena PVC Plant  
Oxy Vinyls – Deer Park PVC/KOH  
Oxy Vinyls – Battleground CA La Porte  
Oxy Vinyls – Deer Park VCM  
Sekisui Specialty Chemicals America - Pasadena PVOH  
SI Group – Freeport

**Group Three** (Company sites with 201 to 500 employees)

Albemarle Corporation – Pasadena  
Chevron Phillips Chemical – Port Arthur  
Chevron Phillips Chemical – Borger Plant  
Dow Chemical Company – La Porte Operations  
INEOS Olefins & Polymers – Battleground Manufacturing Complex  
Kaneka North America – Pasadena  
OxyChem - Ingleside

**Group Four** (Company sites with more than 500 employees)

Dow Chemical Company – Texas City Operations  
Dow Chemical Company – Seadrift Operations  
Formosa Plastics – Point Comfort  
INVISTA S.A.R.L – Victoria Site  
The Lubrizol Corporation – Deer Park

**EXCELLENCE IN CARING FOR TEXAS AWARDS**

The Excellence in Caring for Texas awards recognize sites that our judges felt demonstrated excellence in their respective groups.

**Group One** (Company sites with 1 to 60 employees)

*There were no winners in Group 1*

**Group Two** (Company sites with 61 to 200 employees)

Flint Hills Resources Longview – FHR Longview

**Group Three** (Company sites with 201 to 500 employees)

Chevron Phillips Chemical – Pasadena Plastics Complex

**Group Four** (Company sites with more than 500 employees)

**Ascend Performance Materials – Chocolate Bayou**  
**Chevron Phillips Chemical – Cedar Bayou Plant**  
**Olin Corporation – Texas Operations**

**SUSTAINED EXCELLENCE IN CARING FOR TEXAS AWARD**

The Sustained Excellence Award recognizes company sites that have won the Excellence in Caring for Texas award at least once within the last three years and provides information about how their site consistently demonstrates its caring for Texas year after year.

Here are our 2020 Sustained Excellence in Caring for Texas Award winners by category:

**Group One** (Company sites with 1 to 60 employees)

**Pure Salt Baytown – Baytown Facility**



**Underground Services Markham – Clemville**



**Group Two** (Company sites with 61 to 200 employees)

**Chevron Phillips Chemical – Orange Plant**



**OQ Chemicals Corporation – Bay City**



**Group Three** (Company sites with 201 to 500 employees)

**The Chemours Company FC – Ingleside**



**Group Four** (Company sites with more than 500 employees)

**BASF Corporation - Freeport**



**Chevron Phillips Chemical – Sweeny/Old Ocean Facilities**



**Eastman – Texas Operations**



# **TCC SAFETY AWARDS**

The TCC Safety Awards are administered by our Occupational Safety Committee and recognize company sites that have demonstrated an excellence in safety at their sites.

## **ZERO INCIDENT AWARD**

The Zero Incident Award recognizes company sites, in each category, that did not have an employee OSHA recordable injury or illness in 2019.

Our 2020 Zero Incident Award winners are:

### **Group One (Company sites with 1 to 60 employees)**

**INEOS Oligomers - La Porte PAO**  
**Kuraray America - Bayport**  
**Kuraray America - Elastomers**  
**Pure Salt Baytown - Baytown Facility**  
**Underground Services Markham - Clemville**  
**Zeon Chemicals - Texas Plant**

### **Group Two (Company sites with 61 to 200 employees)**

**Chevron Phillips Chemical - Orange Plant**  
**Dow Chemical Company - Bayport Operations**  
**INEOS Oligomers - Oligomers Chocolate Bayou**  
**LyondellBasell - Victoria Site**  
**Nouryon Functional Chemicals - Pasadena Site**  
**Nouryon Functional Chemicals - Battleground Site**  
**Oxy Vinyls - Deer Park VCM**

### **Group Three (Company sites with 201 to 500 employees)**

**Chemours - Ingleside**  
**Chevron Phillips Chemical - Borger Plant**  
**Dow Chemical Company - La Porte Operations**  
**LyondellBasell - La Porte**

### **Group Four (Company sites with more than 500 employees)**

**LyondellBasell - Bayport Complex**

## **ZERO CONTRACTOR INCIDENT AWARD**

The Zero Contractor Incident Award recognizes company sites, in each category, with no OSHA recordable injuries at their facility in 2019.

Our 2020 Zero Contractor Incident Award winners are:

### **Group One (Company sites with 1 to 60 employees)**

**INEOS Oligomers - La Porte PAO**  
**Kuraray America - Bayport**  
**Kuraray America - Elastomers**  
**Lubrizol Advanced Materials - La Porte TPU**  
**Pure Salt Baytown - Baytown Facility**  
**Underground Services Markham - Clemville**  
**Zeon Chemicals - Texas Plant**

### **Group Two (Company sites with 61 to 200 employees)**

**Chemours Company, FC - Chemours La Porte**  
**Chevron Phillips Chemical - Orange Plant**  
**Dow Chemical Company - Bayport Operations**  
**INEOS Oligomers - Chocolate Bayou**  
**Kuraray America - La Porte**  
**Kuraray America - EVAL**  
**LyondellBasell - Victoria Site**  
**Nouryon Functional Chemicals - Pasadena Site**  
**Oxy Vinyls - Deer Park VCM**  
**Oxy Vinyls - Pasadena PVC Plant**  
**Oxy Vinyls - Deer Park PVC/KOH/CA**  
**Oxy Vinyls - La Porte VCM**

### **Group Three (Company sites with 201 to 500 employees)**

**Chemours - Ingleside**  
**Chevron Phillips Chemical - Borger Plant**  
**Dow Chemical Company - La Porte Operations**  
**LyondellBasell - La Porte**  
**OxyChem – Ingleside**

### **Group Four (Company sites with more than 500 employees)**

**LyondellBasell - Bayport Complex**

## **OCCUPATIONAL SAFETY DISTINGUISHED SERVICE AWARD**

The Occupational Safety Distinguished Service Award is presented to company sites, in each category, that have met the minimum participation requirements of at least 3 Occupational Safety Committee or Subcommittee meetings during the course of the year and have demonstrated improvement in their injury and illness incident rate for 2019 when compared to the previous 3 years.

Our 2020 Distinguished Service Award winners are:

### **Group One (Company sites with 1 to 60 employees)**

**INEOS Oligomers - La Porte PAO**  
**Kuraray America - Bayport**  
**Kuraray America - Elastomers**  
**Pure Salt Baytown- Baytown Facility**  
**Underground Services Markham - Clemville**  
**Zeon Chemicals - Texas Plant**

### **Group Two (Company sites with 61 to 200 employees)**

**Chevron Phillips Chemical - Orange Plant**  
**Dow Chemical Company - Bayport Operations**  
**INEOS Oligomers - Chocolate Bayou**  
**Nouryon Functional Chemicals - Pasadena Site**  
**Nouryon Functional Chemicals - Battleground Site**  
**Oxy Vinyls - Deer Park VCM**  
**Oxy Vinyls - Pasadena PVC Plant**

### **Group Three (Company sites with 201 to 500 employees)**

**Chemours - Ingleside**  
**Chevron Phillips Chemical - Pasadena Plastics Complex**  
**Dow Chemical Company - La Porte Operations**  
**LyondellBasell - La Porte**  
**OxyChem – Ingleside**

### **Group Four (Company sites with more than 500 employees)**

**Ascend Performance Materials - Chocolate Bayou**  
**Chevron Phillips Chemical - Cedar Bayou**  
**Covestro - Baytown**  
**The Lubrizol Corporation - Deer Park**

## **BEST IN TEXAS AWARD**

The “Best in Texas” Award is presented to the top company sites within each category that meet the criteria for Distinguished Safety Service and maintain a contractor safety program under TCC’s recommended guidelines for Contractor Safety. The award applications are peer-reviewed by members of the Occupational Safety Awards Subcommittee who judge applications in categories different than their own.

Our 2020 Best in Texas Award winners are:

### **Group One** (Company sites with 1 to 60 employees)

#### **Pure Salt Baytown - Baytown Facility**



### **Group Two** (Company sites with 61 to 200 employees)

#### **Chevron Phillips Chemical - Orange Plant**



### **Group Three** (Company sites with 201 to 500 employees)

#### **Chevron Phillips Chemical - Pasadena Plastics Complex**



### **Group Four** (Company sites with more than 500 employees)

#### **Covestro – Baytown**





## **ACIT REGIONAL MEMBER OF THE YEAR AWARDS**

The Association of Chemical Industry of Texas (ACIT) is a very important organization for our industry. ACIT brings owners and suppliers together to form a strong and influential voice for the chemical industry in Texas.

The ACIT Member of the Year Award recognizes an ACIT member who has exhibited extraordinary dedication to ACIT in their Region. Nominees are considered from each region and a winner is selected by the ACIT Board of Directors. These individuals volunteer countless hours in planning and organizing ACIT events and recruiting new members in their region. This Award is presented to both the individual winners and to their companies who show their support for ACIT by allowing them to actively participate in ACIT.

Our 2020 ACIT Regional Members of the Year are:

### **Region 1 - Houston Ship Channel Region**

**Laurie Tangedahl, BIC Alliance**



### **Region 2 – Mid-Coast Region**

We did not have a nominee in Region 2

### **Region 3 – Golden Triangle Region**

**Eleanor West – Tolunay-Wong Engineers**



## **Region 4 - South Texas Region**

### **David Cook - Mirage Industrial Group**



### **ACIT LEADERSHIP AWARD**

The ACIT Leadership Award was established by the ACIT Board of Directors to recognize a member company or industry partner that has demonstrated extraordinary leadership within ACIT and contributed to the success of our organization.

Our 2020 ACIT Leadership Award is presented to:



Total Tent Solutions has been a very active ACIT member for years. They volunteer and sponsor numerous TCC & ACIT events throughout the year and across the state. Total Tent has also sponsored tents for ACIT at our Golden Triangle Crawfish Boil and a large air-conditioned tent for our ACIT Hospitality Tent at the Pasadena Rodeo BBQ Cook-Off for the last two years.

Congratulations to Total Tent Solutions!

# PROCESS SAFETY AWARDS

Process Safety is a core competency in our industry and our Process Safety Awards are intended to inspire continuous improvement in process safety within our industry and the sharing and implementation of best practices that will keep our industry safe.

## **DR. SAM MANNAN AWARD FOR ZERO PROCESS SAFETY INCIDENTS**

Dr. Sam Mannan was the long serving Director of the Mary Kay O'Connor Process Safety Center at Texas A&M. Dr. Mannan was a passionate champion for continuous improvement in process safety. The Dr. Sam Mannan Award for Zero Process Safety Incidents recognizes facilities with no Tier 1 or Tier 2 incidents in 2019.

Our 2020 Mannan Awards for Zero Process Safety incidents are:

### **Group One (Company sites with 1 to 60 employees)**

**Air Liquide Large Industries U.S. – Channelview**  
**Air Liquide Large Industries U.S. – Beaumont**  
**Air Liquide Large Industries U.S. – Bloomington**  
**Air Liquide Large Industries U.S. – Corpus Christi**  
**Air Liquide Large Industries U.S. – Freeport**  
**Air Liquide Large Industries U.S. – Ingleside**  
**Air Liquide Large Industries U.S. – La Porte**  
**Air Liquide Large Industries U.S. – La Porte ASU**  
**Air Liquide Large Industries U.S. – Longview**  
**Air Liquide Large Industries U.S. – Nederland**  
**Air Liquide Large Industries U.S. – Pasadena**  
**Air Liquide Large Industries U.S. – Port Neches**  
**Chevron Phillips Chemical - Orange**  
**Eco Services Operations, Corp. – Baytown**  
**Ethyl Corporation – Pasadena**  
**INEOS Oligomers – La Porte**  
**Kuraray America– Bayport**  
**Kuraray America – Elastomers**  
**Lubrizol Advanced Materials – La Porte**  
**Nouryon Surface Chemistry – Fort Worth**  
**OXEA Bishop – Bishop**  
**Pure Salt Baytown – Baytown**  
**Pure Salt Baytown – Mont Belvieu**  
**Texas Brine Sales & Distribution – Houston**  
**Underground Services Markham – Clemville**  
**Underground Storage – Houston**

**Group Two** (Company sites with 61 to 200 employees)

Afton Chemical – Pasadena  
Air Liquide Large Industries – Bayport Complex  
Braskem America – Oyster Creek  
Chevron Phillips Chemical – Kingwood Research and Technology Center  
Dow Chemical Company – La Porte Operations  
Dow Chemical Company – Bayport Operations  
Eastman Chemical – Texas City  
Eco Services Operations – Houston  
INEOS Styrolution America – Texas City  
INEOS Oligomers – Chocolate Bayou  
Kuraray America – EVAL  
The Lubrizol Corporation – Bayport  
LyondellBasell – Chocolate Bayou  
LyondellBasell – Victoria  
Noltex – La Porte  
OXEA Corporation – Bay City  
Oxy Vinyls – Battleground  
Oxy Vinyls – Pasadena PVC Plant  
Oxy Vinyls – Deer Park PVC/KOH/chlor-Alkali  
Total Petrochemicals & Refining – La Port Polypropylene Plant  
Total Petrochemicals & Refining - Total Cray Valley Beaumont

**Group Three** (Company sites with 201 to 500 employees)

Chevron Phillips Chemical – Port Arthur  
Chevron Phillips Chemical – Pasadena Plastics Complex  
Dow Chemical Company – Texas City Operations  
Goodyear Tire and Rubber Company – Houston  
Huntsman International – Advanced Technology Center  
Kaneka North America – Pasadena  
OxyChem - Ingleside

**Group Four** (Company sites with more than 500 employees)

Celanese – Bishop  
Chevron Phillips Chemical Co – The Woodlands  
LyondellBasell – Matagorda  
Sekisui Specialty Chemicals America – Pasadena PVOH

## **TEXAS A&M MARY KAY O'CONNOR PROCESS SAFETY CENTER - AWARD FOR DISTINGUISHED PROCESS SAFETY INITIATIVE**

The Texas A&M Mary Kay O'Connor Process Safety Center Award for Distinguished Process Safety Initiative is judged by faculty and students at the Center to recognize sites that have demonstrated a distinguished initiative at their site to improve process safety. Applicants must have zero Tier 1 or Tier 2 process safety incidents in 2019 and submit an essay that describes in detail their key process safety initiatives.

Our 2020 Mary Kay O'Connor Distinguished Process Safety Initiative award winners are:

### **Group One (Company sites with 1 to 60 employees)**

#### **OXEA Bishop - Bishop**



### **Group Two (Company sites with 61 to 200 employees)**

#### **LyondellBasell - Victoria**



### **Group Three (Company sites with 201 to 500 employees)**

#### **Chevron Phillips Chemical – Pasadena Plastics Complex**



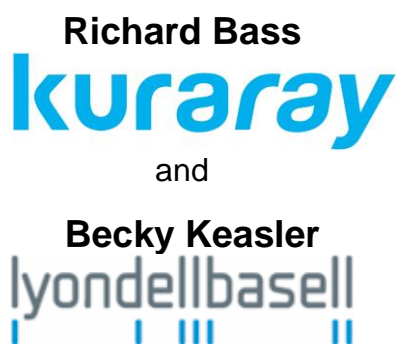
## **A.D. CYPHERS SAFETY PROFESSIONAL OF THE YEAR AWARD**

The A. D. Cyphers Safety Professional of the Year award was established in honor of A.D. Cyphers, a former DuPont site manager and long-time TCC Board member. Mr. Cyphers was one of the most dedicated and active chairmen of the TCC Occupational Safety Committee. Chairman Cyphers was the catalyst for the development of the original "Safety Seminar" over 30 years ago. The design of the award reflects A.D.'s long association with and affection for the Texas Rangers.

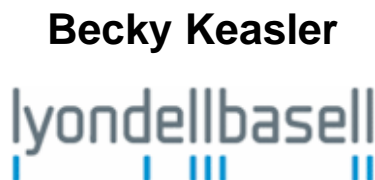
The Safety Professional of the Year is selected by industry peers who serve on the TCC Occupational Safety Committee. The Award recognizes an individual that has demonstrated outstanding safety leadership at their site, within their company or throughout the chemical industry.

Being recognized by your peers as an outstanding safety professional is among the highest honors within our industry.

The nominees for the 2020 Safety Professional of the Year award were:



It is our honor to recognize our 2020 A.D. Cyphers Safety Professional of the Year:



We'd like to congratulate all our award winners, as well as all our nominees and applicants for your support of our industry and your continued efforts to drive excellence in Safety and Caring for Texas.