



Protease Inactivation in Milk by Thermosonication and Impact on Milk Characteristics

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Outline

- Ultrasound in the Food and Dairy Industries
- Research Objective
- Experimental Design
- Results
- Implications
- Questions



Ultrasound in the Food Industry

- Activation/inactivation of microorganisms
(Chemat and Hoarau, 2004; Knorr et al., 2004)
- Activation/inactivation of enzymes
 - Peroxidase inactivated when sonicated over 3 hrs
(Mason et al., 1996)
- Extraction processes
 - Enhanced mass transfer in sugar extraction
(Chendke and Fogler, 1975)
- Quality Control
 - Measured extent of crystallization and melting in emulsion
(Mason et al., 1996)



Ultrasound in the Dairy Industry

- Increasing cheese yield (Muller, 1992)
- Decrease in time for yogurt production (Mason et al., 1996)
- Homogenization (Gaffney, 1997)
- Inactivation of microorganisms (Mason et al., 1999)
- Inactivation of spoilage enzymes (Raviyan et al., 2005)
- Freezing
 - Promote nucleation and reduce ice crystal size in ice cream (Zheng and Sun, 2006)

Fluid Milk Limitation

- Shelf-life
 - How long does it stay good in your refrigerator?
 - What do you observe at the end of the milk's shelf-life?
- Is it safe to drink the milk after its shelf-life?
 - Pasteurization (72°C, 15s)
 - Destroys all pathogens and most spoilage microbes
- So what is the shelf-life of fluid milk based on?
 - Remaining spoilage microorganisms
 - Enzymes



Proteases in fluid milk

- Native and/or produced by spoilage microbes
- Are heat stable (survive pasteurization)
- Cause age gelation (Proteolysis)
- Limit shelf life
- Can be inactivated at Ultra-High Temperatures (quality is reduced)

Can proteases be inactivated by ultrasound??
(Vercet et al., 2000)

Limitations to ultrasound

- Insufficient for considerable inactivation
 - Needs to be combined with heat, pressure etc.
(Earnshaw et al., 1995; Vercet et al., 2002)
- Qualitative implications
 - Can cause whey protein denaturation
(Villamiel and de Jong, 2000)
 - Can affect sensory properties of milk
(Riener et al., 2009)

What about thermosonication??



Our Research Objectives

- Study the effect of ultrasound treatment (different amplitude and time combinations) in combination with heat on
 - Protease activity in milk
 - Rheological properties of milk
 - Sensory properties of milk

Experimental Design

- Protease – Source: *Staphylococcus aureus*
- Milk – pasteurized skim, reduced-fat (2%) and whole milk
- Preheating – to 60°C
- Sonication (20kHz) amplitude – 160, 170, & 180 μm
- Sonication time – 1, 2, and 2.5 min

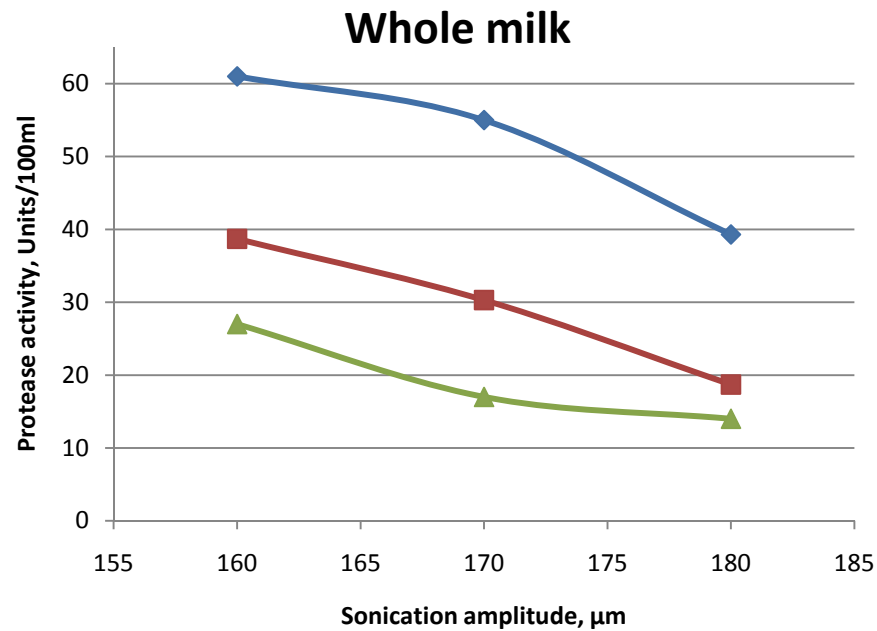
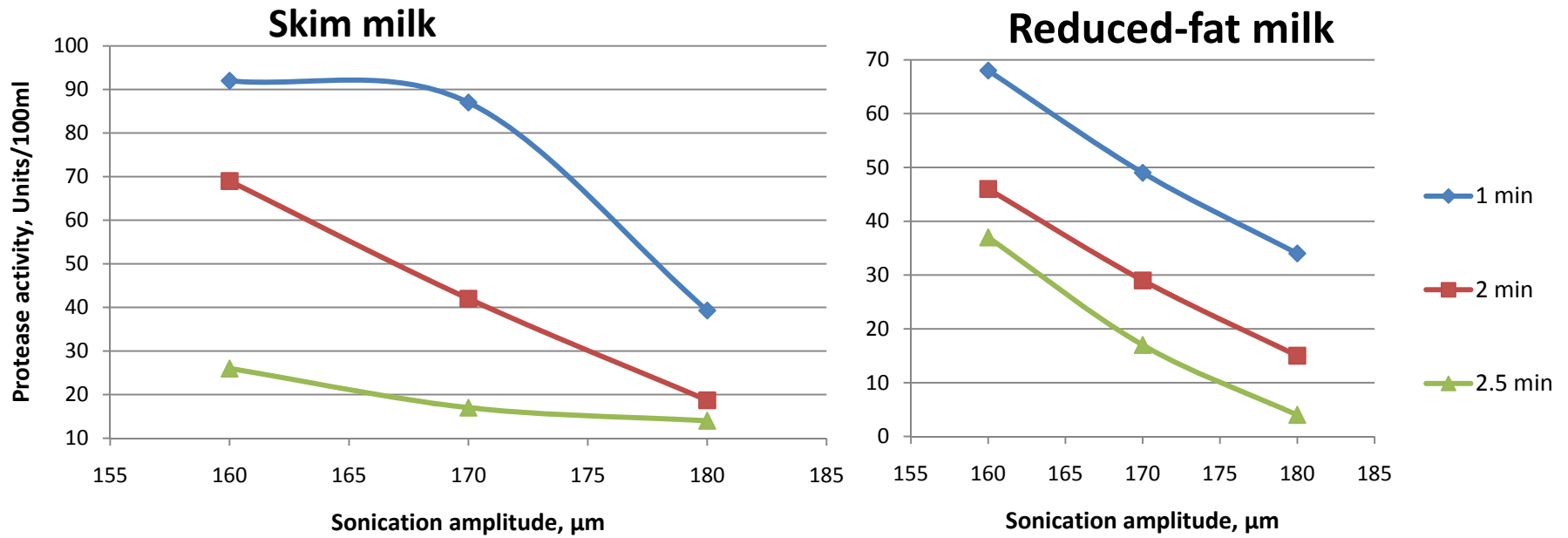
Protease Activity

Azocasein method

(Christen and Marshall, 1984)

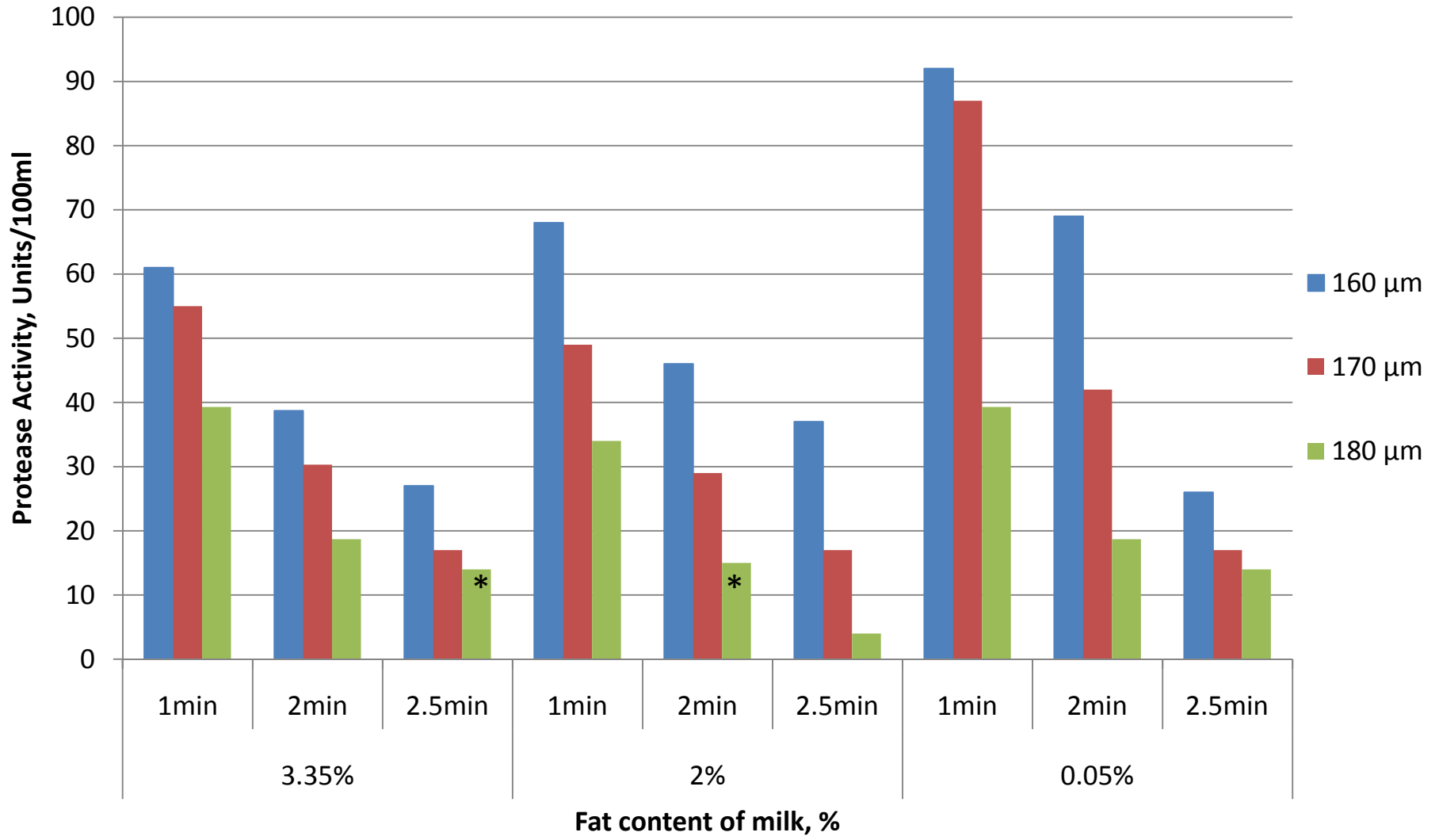


Effect of Amplitude and Time



All are significantly different ($p < 0.05$)

Effect of Fat Content of Milk



* No significant difference



Rheological Properties

(Rheometer)

Effect of Sonication on Rheological Properties

Milk-treatment (180μm, 2.5 min)	Average viscosity, Ns/m²	Consistency coefficient, Pa.sⁿ	Flow behavior index
<i>Skim control</i>	0.0011	0.0013	0.98
<i>Skim sonicated</i>	0.0011	0.0014	0.96
<i>Reduced-fat control</i>	0.0013	0.0017	0.95
<i>Reduced-fat sonicated</i>	0.0014	0.0019	0.96
<i>Whole control</i>	0.0013	0.0020	0.94
<i>Whole sonicated</i>	0.0013	0.0015	0.97

No significant differences (P<0.05)



Sensory Evaluation

Effect of Sonication on Sensory Properties (n=2; expert dairy judging panelists)

Milk: sonicated at 180µm 2.5min	Sensory Odor Attribute (defective)						Consumer Accept. (odor attributes)
	Plastic /burnt /rubbery			Cooked (custard)			
	S	D	P	S	D	P	
<i>Skim</i>		X		X			Yes
<i>Reduced-fat</i>		X				X	No
<i>Whole</i>			X			X	No

S-Slight

D-Definite

P-Pronounced

Pyrolysis of volatile and non-volatile organic compounds at the collapsing bubble?
(Neppolian et al., 2004)

Summary of Results



- Thermosonication (60°C, 180μm, 2.5min) treatment
 - decreased protease activity in skim, 2%, and whole milk
 - did not affect rheological properties of milk
 - caused undesirable odors in 2% and whole milk



Further Research

- Modify treatments
 - Higher amplitude, shorter time
- Sensory
 - Larger panel, untrained panelists
- Extended storage study
- Compare proteases from different sources
- Investigate impact of fat content on aroma compounds
- Investigate the effect on raw milk
- Evaluate cost/energy efficiency of optimized conditions

Conclusions

- The food and dairy industries have a variety of uses for ultrasound
- Thermosonication may inactivate protease and extend the shelf-life of milk
- Conditions must be optimized to reduce off aromas/flavor before commercialization is an option



Thank you!!!

Got milk?? Got Questions?



Effect of Preheating (no holding time) – enzyme in skim milk

